

MODEL SP437V

STANDARD CONSTRUCTION

- **Material:** Extruded Aluminum 6063-T6
- **Frame:** 4" (102 mm) Deep, 0.081" (2.1 mm) Wall Thickness
- **Blade:** 4" (102 mm) Deep, 0.081" (2.1 mm) Wall Thickness
- **Blade Spacing:** 2" (50.8 mm) On Center
- **Sill Flashing:** 0.063" (1.6 mm) Formed Aluminum W/ End Dams

OPTIONAL ACCESSORIES

- Bird Screen - 1/2" x 0.063" Flattened Expanded Aluminum
- Insect Screen - 18 x 14 Mesh Charcoal Aluminum
- Extended Sill Flashing
- Insulated & Non-Insulated Blank Off Panels
- Hinged Access Panels

FINISHES

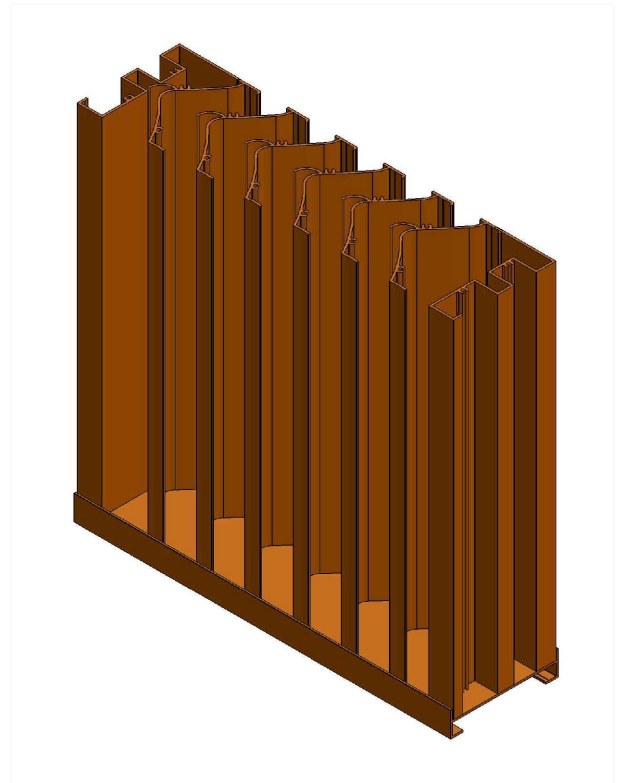
- **2-Coat Fluoropolymer:** Fluropon Pure[®] 70% PVDF (AAMA 2605)*
- **3-Coat Fluoropolymer:** Fluropon Pure[®] 70% PVDF (AAMA 2605)*
- **Anodic Finishes:** Class I & Class II, Clear & Bronze Spectrum
- **Prime Coat:** Recommended When Field Painting

*Fluropon Pure[®] is Living Building Challenge Red List Free

*Custom Colors Available

SUGGESTED SPECIFICATIONS

- **General:** Furnish and install where indicated on drawings
4" (102 mm) Storm Performance Louver Model SP437V as manufactured by Industrial Louvers, Inc. Delano, MN.
- **Material:** Extruded aluminum frames and blades shall be one piece 6063-T6 alloy, designed to collect and drain water to the exterior at the sill. Frame shall have a material thickness of 0.081" (2.1 mm). Fixed blades shall have a material thickness of 0.081" (2.1 mm). Frames and blades shall be joined by stainless steel fasteners.



REV: JANUARY 2019



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PERFORMANCE

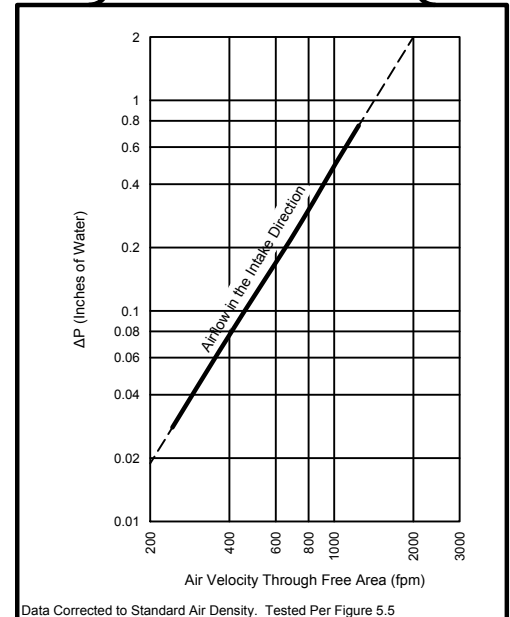
- Free Area = 7.32 ft² (45.7%)
- Beginning of Water Penetration = 1036 fpm / 7583 cfm
- Air Flow @ ΔP of 0.15" Water = 559 fpm / 4091 cfm
- *All Ratings Based on 48" x 48" Test Specimen
- *Ratings Include the Effect of a Sill Pan

FREE AREA (ft²)

Louver Height	120 in	2.52	7.94	13.35	18.77	24.18	29.61
	108 in	2.26	7.13	11.99	16.86	21.72	26.60
	96 in	2.00	6.32	10.63	14.96	19.26	23.59
	84 in	1.75	5.52	9.28	13.05	16.81	20.58
	72 in	1.49	4.71	7.92	11.14	14.35	17.56
	60 in	1.24	3.90	6.56	9.23	11.89	14.55
	48 in	0.98	3.09	5.20	7.32	9.43	11.54
	36 in	0.73	2.29	3.85	5.41	6.97	8.53
	24 in	0.47	1.48	2.49	3.50	4.51	5.52
	12 in	0.21	0.67	1.13	1.59	2.05	2.51
Louver Width	12 in	24 in	36 in	48 in	60 in	72 in	

- Effects of blade stiffeners or additional bracing has not been considered.
- Effects of screen or other accessories has not been considered.
- Contact Industrial Louvers for free area of other sizes.
- 1 in = 25.4 mm
- 10.76 ft² = 1 m²

AIR PERFORMANCE



WIND DRIVEN RAIN

	Ventilation Air Velocity	0.0 m/s	0.5 m/s	1.0 m/s	1.5 m/s	2.0 m/s	2.5 m/s	3.0 m/s	3.5 m/s
Rainfall Rate: 3 in/hr	Core Velocity	-	-	-	-	-	486 fpm	590 fpm	692 fpm
Wind Velocity: 29 mph	Effectiveness	-	-	-	-	-	100.0%	98.3%	76.8%
	Penetration Class	A	A	A	A	A	A	B	D
Rainfall Rate: 8 in/hr	Core Velocity	-	95 fpm	197 fpm	292 fpm	404 fpm	490 fpm	592 fpm	686 fpm
Wind Velocity: 50 mph	Effectiveness	-	100.0%	99.9%	99.3%	96.8%	91.5%	78.9%	54.4%
	Penetration Class	A	A	A	A	B	C	D	D

- Discharge Loss Coefficient = 0.18 (Class 4)



Industrial Louvers, Inc. certifies that the Model SP437V shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings, water penetration ratings, and wind driven rain ratings. © 2019 Industrial Louvers. All rights reserved.

REV: JANUARY 2019



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OPTIONAL ACCESSORIES - Mark All Required Options

- Bird Screen - 1/2" x 0.063" Flattened Expanded Aluminum
- Insect Screen - 18 x 14 Mesh Charcoal Aluminum
- Extended Sill Flashing
- Insulated & Non-Insulated Blank Off Panels
- Hinged Access Panels

FINISHES - Select One

- **2-Coat Fluoropolymer:** Fluoron Pure® 70% PVDF (AAMA 2605)*
- **3-Coat Fluoropolymer:** Fluoron Pure® 70% PVDF (AAMA 2605)*
- **Anodic Finishes:** Class I & Class II, Clear & Bronze Spectrum
- **Prime Coat:** Recommended When Field Painting
- **Mill Finish:** Bare Aluminum

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Mark	Qty	Circle One: Louver Size / Rough Opening		Mullion Type (IVM or VVM)	Num. of Sections	Notes
		Width	Height			

Please complete table above for quotation or immediate release to production.
Indicate any required optional accessories and finishes listed above.

